

**FIG. 1**

FIG. 2

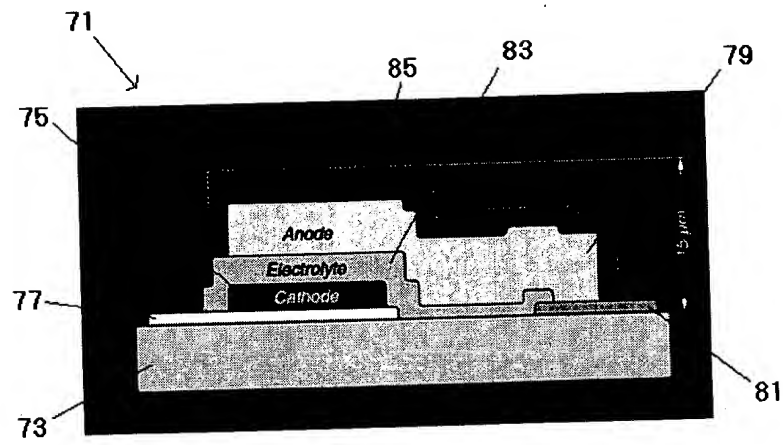


FIG. 2

The flowchart illustrates the sequential steps for fabricating a lithium-ion battery. The steps are numbered 1 through 13 and are as follows:

1. Substrate Preparation
2. Current collector (dc magnetron sputtering)
3. Cathode (rf magnetron sputtering)
4. Anode cathode (optional, 300-700°C)
5. Electrolyte (rf magnetron sputtering)
6. Anode current collector (dc magnetron sputtering)
7. Li anode (thermal evaporation)
8. Anode current collector (dc magnetron sputtering)
9. Lithium-ion anode (magnetron sputtering)
10. Protective coating (polymer/Ti)

The process flow is: 1 → 2 → 3 → 4 → 5 → 6 → 7 → 8 → 9 → 10.

# THE

[illegible]

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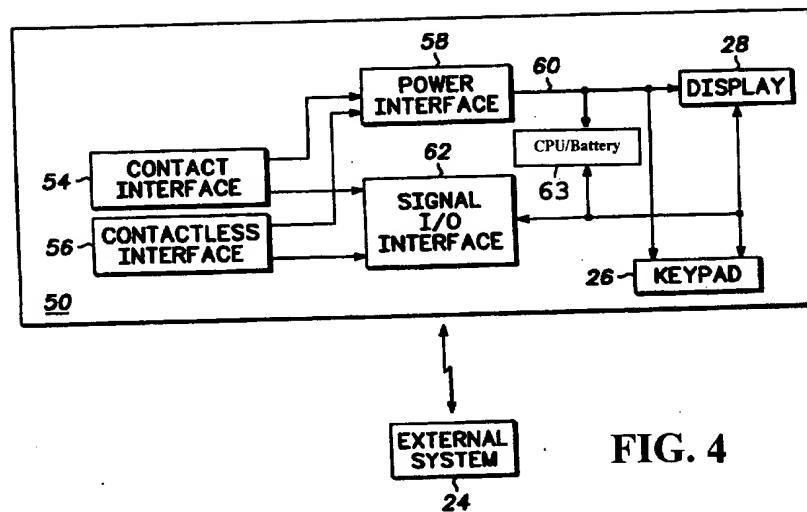


FIG. 4

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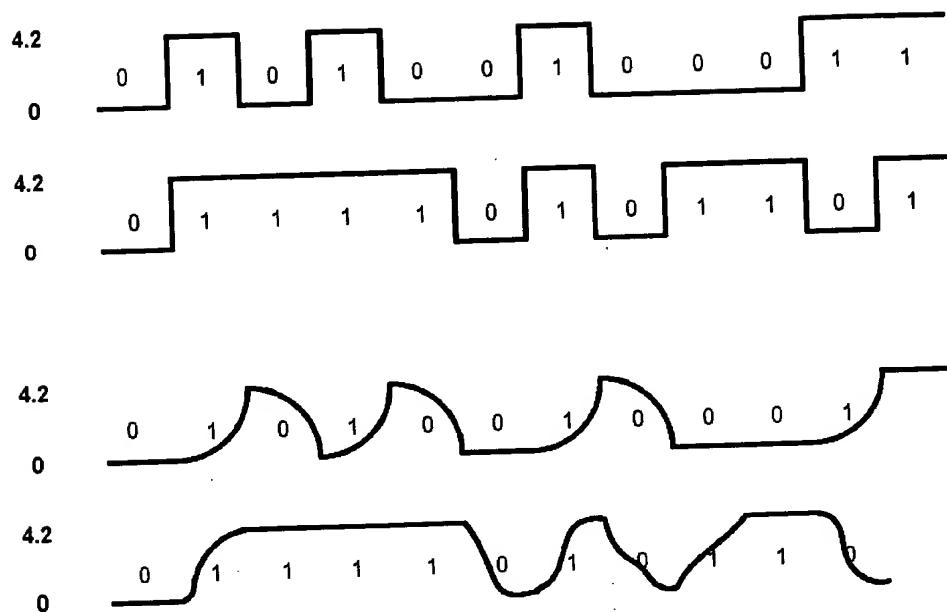


FIG 5

FIG. 6

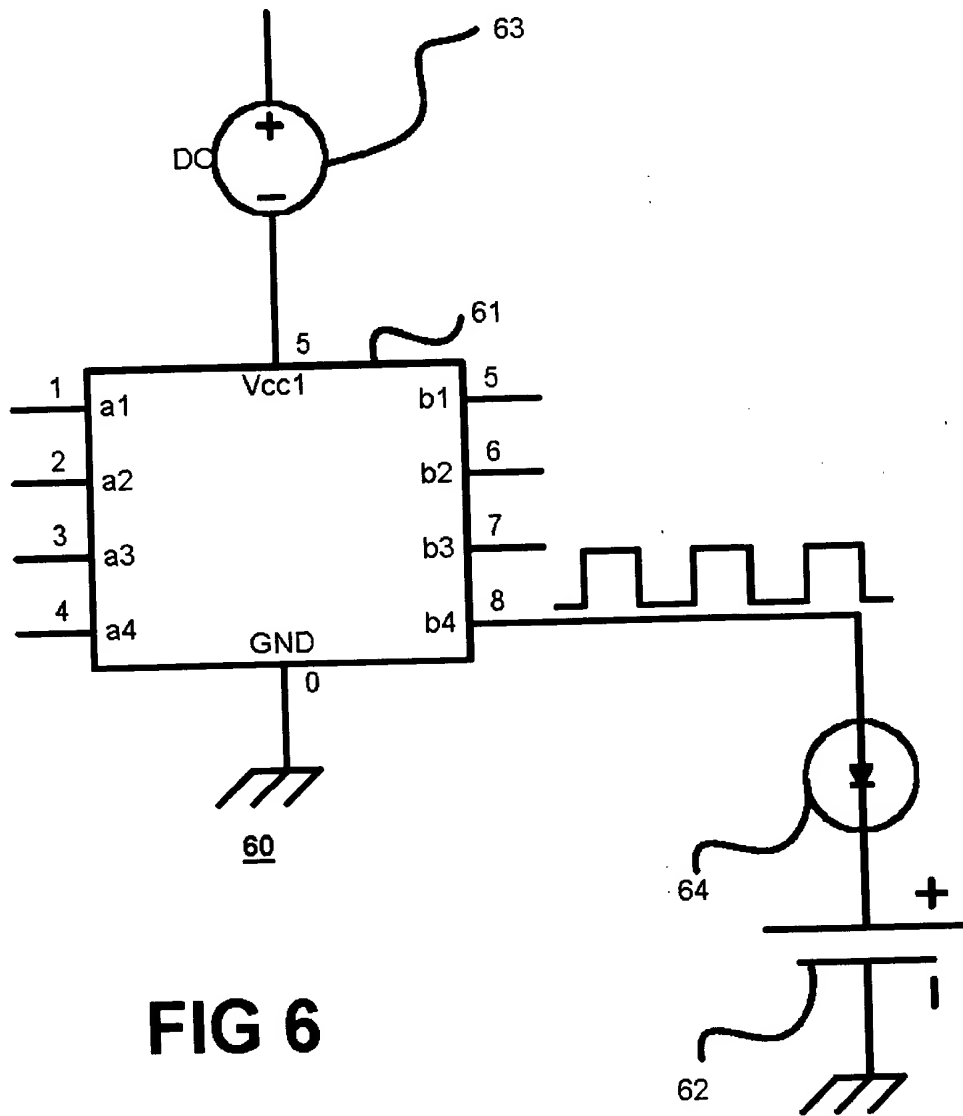


FIG 6